

# SKINNER SERVICE SADDLE CLAMP

MODEL "SS"

BODY DUCTILE IRON CASTINGS ASTM 395-80 536-94  
 GASKET BUNA N MATERIAL ASTM D2000 / SAE J200  
 DUROMETER 50 +/- 5  
 HARDWARE SAE GRADE 5, ZINC PLATED C-1541 STEEL  
 E COATING JDM F11T3 18 MILL THICKNESS



### Single Hinge Style

Pipe Size (inches)	Outlet Size	Part Number	Approx. Weight (lbs.)	Pipe Size (inches)	Outlet Size	Part Number	Approx. Weight (lbs.)		
1 1/4	x	1/4	089814	2	2 1/2	x	3/4	089785	4
		3/8	089813	2			1	089783	4
		1/2	089812	2			1 1/4	089782	4
		3/4	089811	2			1 1/2	089781	4
		1	089809	2			3	x	3/4
1 1/2	x	3/8	089807	2.5	1	089771			7.8
		1/2	089806	2.5	1 1/4	089770			7.8
		3/4	089805	2.5	1 1/2	089769			7.6
		1	089803	2.5	2	089768			7.6
2	x	1/2	089801	3.75	3 CI	x	3/4	089767	6.25
		3/4	089799	3.75			1	089765	6.25
		1	089797	3.75			1 1/4	089763	6.25
		1 1/4	089795	3.75			1 1/2	089762	7
		1 1/2	089794	3.75			2	089760	7
2 CI	x	1/2	089793	4.5	4	x	3/4	089756	7
		3/4	089792	4.5			1	089754	7
		1	089790	4.5			1 1/4	089753	7
		1 1/4	089788	4.5			1 1/2	089752	7
		1 1/2	089787	4.5			2	089751	7
4 CI	x	3/4	089749	8	4 CI	x	3/4	089749	8
		1	089748	8			1	089748	8
		1 1/4	089746	8			1 1/4	089746	8
		1 1/2	089745	8			1 1/2	089745	8
		2	089744	8			2	089744	8

Note: To add a "grounding lug" to the Service Saddle, just add a "G" to the end of the part number and increase the Sugg. List Price by \$5.00.

Size (inches)	Torque	Working Pressure	Size (inches)	Torque	Working Pressure
1 1/4	50 ft.lbs.	500 psi	6 x 3/4 to 6 x 1 1/4	60 ft.lbs.	200 psi
1 1/2	50 ft.lbs.	500 psi	6 x 1 1/2 & 6 x 2	60 ft.lbs.	200 psi
2 x 1/2 to 2 x 1 1/4	60 ft.lbs.	500 psi	8 x 3/4 to 8 x 1 1/4	150 ft.lbs.	200 psi
2 x 1 1/2	60 ft.lbs.	200 psi	8 x 1 1/2 & 8 x 2	150 ft.lbs.	250 psi
2 1/2	60 ft.lbs.	200 psi	10 x 3/4 to 10 x 2	150 ft.lbs.	250 psi
3 x 3/4 & 3 x 1	60 ft.lbs.	200 psi	12 x 3/4 to 12 x 2	150 ft.lbs.	200 psi
3 x 1 1/4 & 3 x 2	60 ft.lbs.	250 psi			
4 x 3/4 to 4 x 1 1/4	60 ft.lbs.	300 psi			
4 x 1 1/2 & 4 x 2	60 ft.lbs.	200 psi			